






















FMS 170 TECHNICAL INFORMATION

Shape		Dimensions (in.)	min Ø (in.)	Rolls
	1	6x5/8	59	A,E,F
	2	5-1/2x19/32	63	A,E
	3	6x5/8	71	A
	4	6x19/32	110	A
	5	6x19/32	59	A
	6	6x1-31/32	55	A,F
	7	10-1/4x1-9/16	51	A,F
	8	3-17/32	47	A,F
	9	Ø110	43	B
	10	Ø170x6	59	B
	11	-	-	B
	12	6-11/16x2-3/4 x3/16	*	B
	13	-	-	-
	14	4x4x3/8	59	B
	15	12-19/32	63	B,C
	16	12-19/32	71	B,C
	17	6-9/32	315	B,C
	18	12-19/32	63	B,C
	19	6-9/32	142	B,C
	20	7-7/8	79	B,C
	21	5-1/2	197	B,C
Section Modulus	cm³	9-3/4		
Motor Power	H.P.	30		
Roll Diameter	in.	Ø18.897		
Shaft Diameter	in.	Ø6.692		
Bending Speed	in./min	20		
Weight	lb.	18,739		
WxLxH	in.	2000x2250x2250		

A: Standard Rolls | B: Special Rolls | C: Pulling Device | D: Special rolls for serial productions | E: Angle Device | F: Stretching Device

*Smallest bending diameter depends on grade of deformation that can be accepted.