






















## FMS 240 TECHNICAL INFORMATION

Shape		Dimensions (in.)	min Ø (in.)	Rolls
	1	6-9/32x3/4	1600	A,D
	2	6x3/4	1600	A,D
	3	6-9/32x3/4	1400	A,D
	4	6x3/4	2000	A,D
	5	6-9/32x3/4	59	A,D
	6	6-7/8x1-9/16	51	A
	7	13-3/4x2	35	A
	8	4-3/8	59	A
	9	Ø5-1/8	63	B
	10	Ø8-5/8x5/16	98	B
	11	-	-	B
	12	8x3x5/16	*	B
	13	-	-	-
	14	6x3/8	*	B
	15	14-3/16	47	B
	16	14-3/16	55	B
	17	8	43	C,B
	18	14-3/16	59	B
	19	8	197	C,B
	20	9-7/16	59	B
	21	7	177	C,B
Section Modulus	cm³	19-1/2		
Motor Power	H.P.	40		
Roll Diameter	in.	Ø21.653		
Shaft Diameter	in.	Ø9.448 / Ø8.661		
Bending Speed	in./min	0-23		
Weight	lb.	37,258		
WxLxH	in.	88x132x81		

A: Standard Rolls | B: Special Rolls | C: Pulling Device | D: Special rolls for serial productions | E: Angle Device | F: Stretching Device

\*Smallest bending diameter depends on grade of deformation that can be accepted.